



Appendix 2B

PLANNING SECTION
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Standard Specification for ESB MV/LV Networks Ducting (Minimum Standards)

ESB Networks
 Drg. No. NW-014
 Rev 0: Date 09-08
 Approved:

Note 1: ESB Networks reserves the right not to accept ducting which does not conform to these standards and dimensions
Note 2: Refer to ESB Networks for Specific job Specification. These instructions do not apply to 38kV/110kV/220kV cable
Note 3: All materials (ducts, marker tapes/strips, duct surrounds, mandrels and brushes) must be ESB approved materials

1 MINIMUM depths below finished ground level

DEPTH

- 450mm** In established footways
- 600mm** in new housing estate carriageways & footways and all grassed areas
- 750mm** All Non-Housing Estate carriageways, forestry farmland & bogland

Depth is measured to top of duct
 Max depth is 1m except at:

- service crossings where 1.5m is allowed
- short rail and road crossings where up to 2.5m is allowed

2A Minimum Standard Clearances to Other Services

300mm Clearance to Normal Services

600mm Clearance to: Large Pipelines High Pressure Pipes

- To achieve these clearances see sections 3D and 3E below
- Clearances less than the above at pinch points and crossings requires placement of additional mechanical protection (concrete slab/brick) and agreement of ESB
- ESB ducts must never be laid over other services on parallel runs, except with the written prior agreement of the other utilities and ESB
- Other Services must never be laid directly over ESB ducts on parallel runs

2B Trench Installation Sequence

1 Examples of Unacceptable Routes: Roadway, Formal Roadway

2 Excavate trench to required dimensions. Ensure loose material and protruding stones are removed

3 Lay in & compact a bedding layer of approved material to a min thickness of 50mm or as otherwise specified

4 Lay ducts and horizontal spacer on 50mm bedding layer maintaining specified clearances

5 For multiple circuits ensure ducts are spaced as per Section 3 below with a min of 150mm duct spacing

6 Lay in and compact a layer of approved backfill to a depth of 200/275mm above bedding layer

7 Install ESB approved red marker strip on top of approved compacted backfill

8 Lay in and compact a layer of approved backfill maintaining a max depth of 300mm to the surface

9 Install ESB approved yellow marker tape. The max depth for the marker tape is 300mm from finished ground level

10 Reinstall final layer of backfill as per agreed LALand Owner Specification

Warning: Always agree trench route with ESB before excavation commences. Unstable, insecure & poor access routes will not be accepted by ESB.

3A Minimum Duct Spacings for ESB Ducts

75mm minimum duct spacing for up to two ducts in any layer

Duct crossovers not allowed at any point along route.

3B Minimum Duct Spacings for ESB Ducts

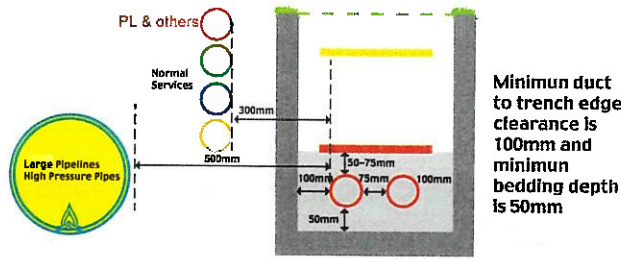
150mm duct spacing required for more than 2 ducts in any layer

Duct crossovers not allowed at any point along route.

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3C Minimum Duct Spacings for ESB Ducts

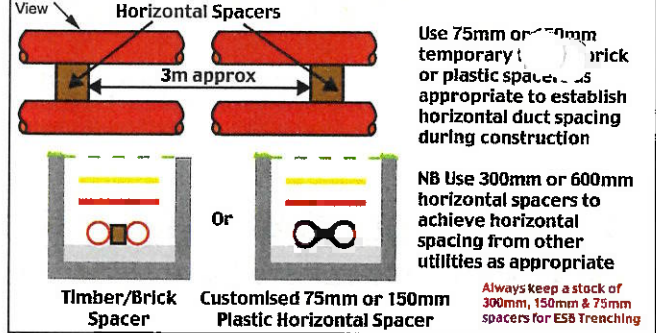
Minimum duct to trench wall clearances and minimum bedding depths



NB: 50mm minimum depth of compacted approved backfill above duct top

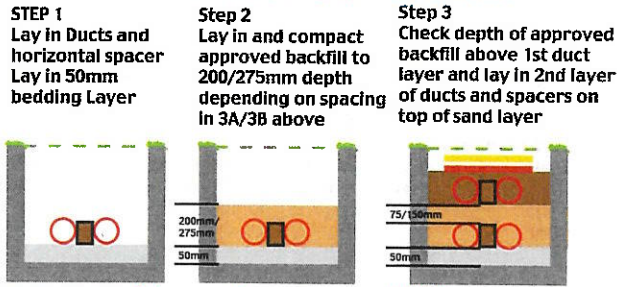
3D Minimum Duct Spacings for ESB Ducts

Achievement of Horizontal Duct Spacing



3E Minimum Duct Spacings for ESB Ducts

Achievement of Vertical Duct Spacing



NB. Vertical Duct Spacers are not allowed anywhere as they create point loading of ducts. Refer to 3A/3B for spacings in specific situations

4A Installation of Special ESB marked Yellow Marker Tape and Special ESB marked Red Marker Strip in Carriageways

ESB yellow marker tape and red marker strip is to be used on all carriageways and on grassed areas for both LV & MV cables

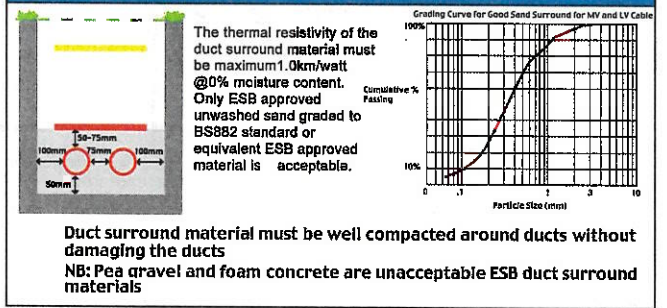


4B Installation of Special ESB marked Yellow Marker Tape in all Footways

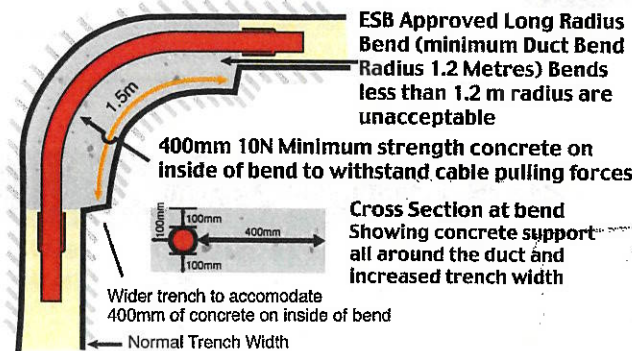
ESB approved yellow marker tape to be used on all Footways



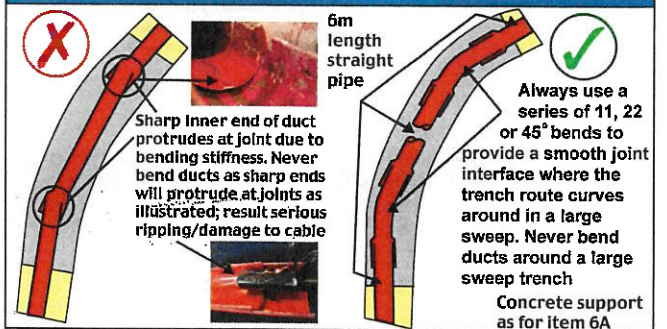
5 Specification for duct surround material



6A Specification for Installation of Ducts at sharp route bends

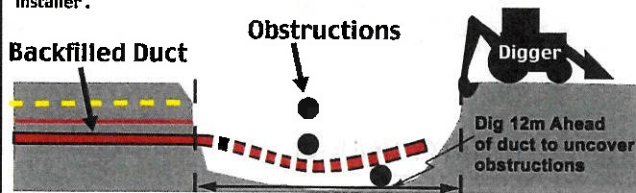


6B Specification for Installation of Ducts at Gentle sweep bend positions



7 Obligation of Duct Installer to minimise the number and severity of duct bends

The duct installer must minimise the number and severity of preformed bends in ground with obstructions and other utility service crossings by opening ground 12m ahead of backfilled duct, wherever practical to do so. This safety obligation, which may require use of steel plating, allows the duct installer to pick the least bendy duct route through utility crossings and obstructions. Otherwise, numerous sharp unrecorded duct route deviations will be present making cable installation considerably more difficult and less safe for the cable installer.



8 Standard for Brushing, Mandrelling Roping and End-capping of MV/LV Ducts



9 Guidance on Correct Direction to Lay Spigot and Socket Ducting

Case 1 Duct run with all bends at one end

Correct direction as cable drum will be located at bendy end

Case 2 (a) Bendy no matter which side route is looked at
No best direction to lay ducts

Case 2(b) More bends at one end than the other
Correct direction

Case 3 Trenching routes longer than 500m

Treat any route as a series of lengths between joint bays at say 500m intervals and lay ducting as for Case 1 & 2 above

If on large sloping route lay as shown

10 Approved ESB Ducting for MV/LV Cables

- Use only solid wall high impact resistance ESB approved PVC red ducting to IS 370 colour standard and ESB specification 16113 (3.8mm minimum wall thickness) Discoloured or unidentified ducting not acceptable. All duct material must be approved by ESB Networks.
 - Lightweight flexible corrugated twinwall ducting is not acceptable to ESB irrespective of manufacturer
 - Current approved Duct and duct bend manufacturers are: Lynplast (bend fittings only) Radius Systems, Wavin, Quality Plastics, MFP Plastics, Cork Plastics, Emtelle
-

11 Specification for Duct Jointing for MV/LV Cables

All ducts to be securely jointed by tapping against timber board on each duct until the black depth insertion mark is reached

12 Repair of Existing Ducts

Use only approved slip couplers from approved manufacturers in section 9

- Cut out damaged section of duct and ensure all cut surfaces are square and free from sharp edges
- Slide, position and centre the repair couplers on the centering marks

13 Sealing of Ducts

All ducts to be permanently sealed at both ends of duct run
Ducts to be temporarily sealed during installation using endcaps provided with each bale

ESB Code 125mm: 9317583 ESB Code 160mm: 9317566

14A Cross-Sectional Drawing of Backfilling in Front of MV Sub

SAFETY WARNING!!
Earths are an essential safety system. Connection will not be made available until they are installed.

See pg. 213 of MV/LV Manual

14B Plan View of Ducting in Front of Substation

See pg. 212 of MV/LV Manual

17A Supporting ESB Cables/Ducts During Trenching Works

See pg. 42 of MV/LV Manual

17B Supporting ESB Cables/Ducts During Trenching Works

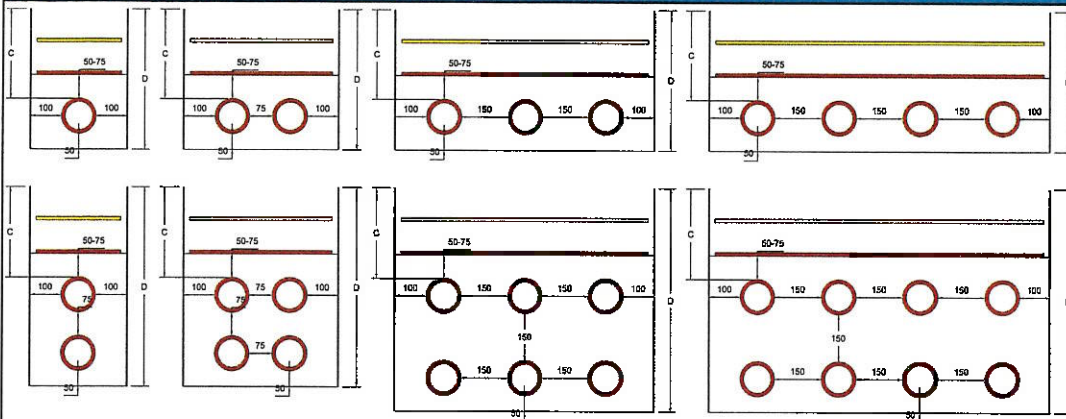
See pg. 42 of MV/LV Manual

18 Avoidance of Cable Damage Due to Improper Backfilling at Cable Crossings

See pg. 44 of LV/MV Manual

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19 MV/LV Trench Dimensions & Duct Clearances for 125mm Ducting Layouts



Minimum Trench Widths for 1 & 2 Rows of Ducts

No. Of Ducts In Row	1	2	3	4	5	6
Minimum Trench Width	325	525	875	1150	1425	1700

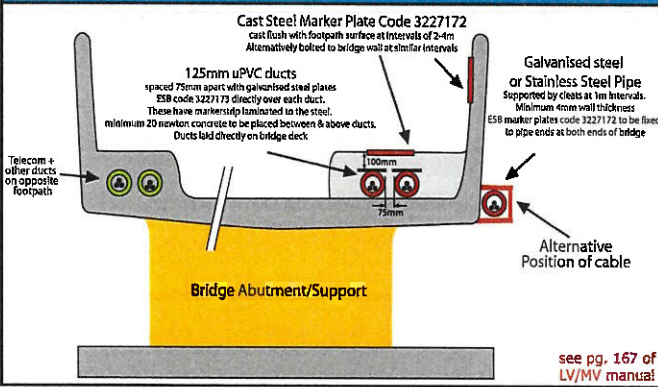
Minimum Trench & Duct Depths for 1 Horizontal Row of Ducts

Location of Trench	New Housing Scheme Footpaths, road & Grass Areas In Vicinity	Existing Footpaths	Existing or New Roads Other Than New Housing Scheme	Farmland, Forestry tracks & Bogland
Minimum Trench Depth (D)	775	625	925	925
Minimum Depth to top of Duct (C)	600	450	750	750

Minimum Trench & Duct Depths for 2 Horizontal Row of Ducts

Location of Trench	New Housing Scheme Footpaths, road & Grass Areas In Vicinity	Existing Footpaths	Existing or New Roads Other Than New Housing Scheme	Farmland, Forestry tracks & Bogland
Minimum Trench Depth (D)	975	825	1125	1125
Minimum Depth to top of Duct (C)	1050	900	1200	1200
Minimum Depth to top of Duct (C)	600	450	750	750

20A Bridge Crossings: Restricted Footpath Designs



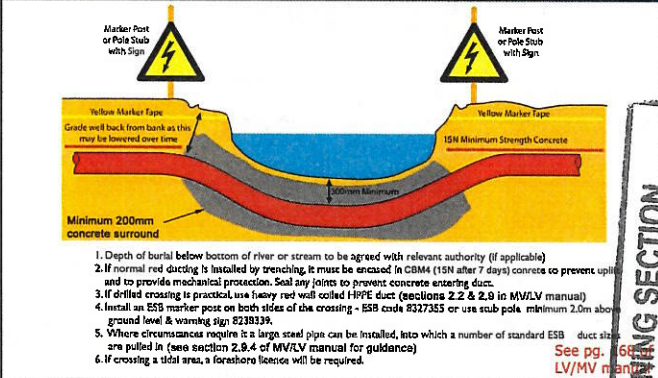
see pg. 167 of LV/MV manual

20B Bridge Crossings: Restricted Footpath Designs

1. The design must be agreed with the bridge authority. Position in footpath is preferred.
2. Minimum cover over ducts on footpath 100mm.
3. Where duct cover is > 300mm, marker strip & surface marker plates can be used.
4. Red uPVC ducting is not suitable for cable run external to bridges.
5. Where possible galvanised steel/stainless steel piping should be used, all joints must be free of weld burrs on inside. Alternatively heavy duty 10mm wall thickness black HDPE material with cast steel marker plates attached must be used to permanently warn of presence of electric cable.

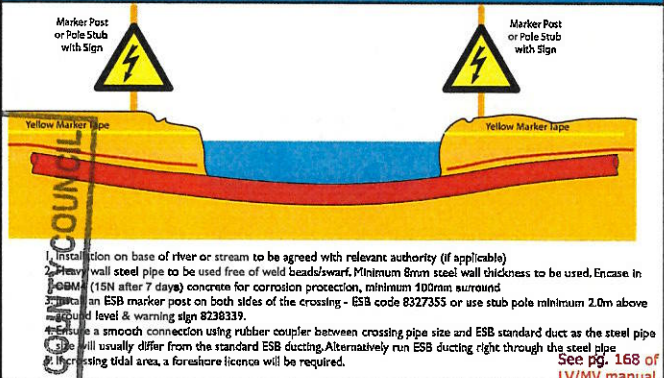
see pg. 167 of LV/MV manual

21A River/Stream Crossings: Standard Where Burial/Drilling is possible



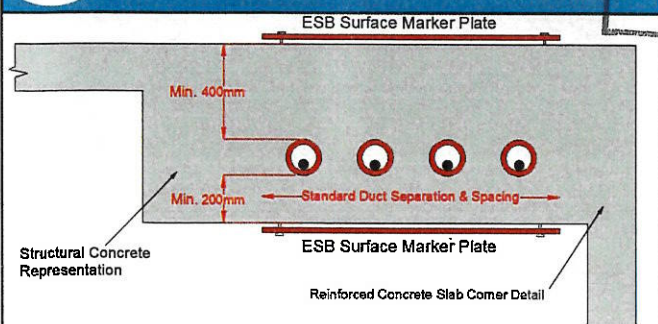
See pg. 168 of LV/MV manual

21B River/Stream Crossings: Standard Where Burial/Drilling is not possible



See pg. 168 of LV/MV manual

22A Minimum Standard Over Basements/Carparks



22B Minimum Standard Over Basements/Carparks

Minimum depth of duct is 400mm.

Minimum thickness from bottom of duct to underside of slab is 200mm.

ESB surface marker plates are to be placed at approximate intervals of 3 metres on the top and bottom surfaces of the slab.

Marker plates are to be cast level with the surface and screwed down to avoid lift off (ESB code: 3227172)

For ESB Ducts concrete surround - same strength for entire slab

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23 MV/LV Trench Dimensions & Duct Clearances for 160mm Ducting

Minimum Trench Widths for 1 & 2 Rows of Ducts

No. of Ducts in Row	1	2	3	4	5	6
Minimum Trench Width	360	595	980	1290	1600	1910

Minimum Trench & Duct Depths for 1 Horizontal Row of Ducts

Location of Trench	New Housing Scheme Footpath, road & Grass Areas In Vicinity	Existing Footpaths	Existing or New Roads Other Than New Housing Scheme	Farmland, Forestry tracks & Bogland
Minimum Trench Depth (D)	810	660	960	960
Minimum Depth to top of Duct (G)	600	450	750	750

Minimum Trench & Duct Depths for 2 Horizontal Row of Ducts

Location of Trench	New Housing Scheme Footpath, road & Grass Areas In Vicinity	Existing Footpaths	Existing or New Roads Other Than New Housing Scheme	Farmland, Forestry tracks & Bogland
Minimum Trench Depth (D)	1045	895	1195	1195
Minimum Depth to top of Duct (G)	1120	970	1270	1270
Minimum Depth to top of Duct (G)	600	450	750	750

Minimum Trench Widths for 1 & 2 Rows of Ducts

No. of Ducts in Row	1	2	3	4	5	6
Minimum Trench Width	360	595	980	1290	1600	1910

Minimum Trench & Duct Depths for 1 Horizontal Row of Ducts

Location of Trench	New Housing Scheme Footpath, road & Grass Areas In Vicinity	Existing Footpaths	Existing or New Roads Other Than New Housing Scheme	Farmland, Forestry tracks & Bogland
Minimum Trench Depth (D)	810	660	960	960
Minimum Depth to top of Duct (G)	600	450	750	750

Minimum Trench & Duct Depths for 2 Horizontal Row of Ducts

Location of Trench	New Housing Scheme Footpath, road & Grass Areas In Vicinity	Existing Footpaths	Existing or New Roads Other Than New Housing Scheme	Farmland, Forestry tracks & Bogland
Minimum Trench Depth (D)	1045	895	1195	1195
Minimum Depth to top of Duct (G)	1120	970	1270	1270
Minimum Depth to top of Duct (G)	600	450	750	750

24A MV Cable End Pole Position - Elevation

Warning Tape
Marker Strip

2.5m

Ensure that trench is deepened at this position and cable is supported all round so that it does not tighten further during backfilling. See pg. 122 of LV/MV manual

24B MV Cable End Pole Position - Plan View

2.5m

See 14C

Offset duct to line up with pole edge to facilitate cable pulling. Never install ducting right up to pole base with long radius bend attached. Both marker strip & warning tape to be used between duct & pole. Take precautions to prevent pole toppling. See pg. 211 of LV/MV manual

24C MV Cable End Pole - Marker Strip/Tape

CAUTION ELECTRIC CABLE

CAUTION ELECTRIC CABLE

Cover cable between duct and pole with both Marker Strip and Warning Tape.

Backfill
Rock-Free Backfill
Sand
Marker Strip
Direct Buried Cable
Warning Tape

24D LV Cable End Pole Position - Elevation

Ducting for LV Mains and LV Service Cable

(4x185 to 25/16 concentric)

Cable Gaurds in place and duct thoroughly sealed

Warning Tape
Marker Strip 450mm

Standard 125mm PVC Ducting

450mm radius bend 125mm - 90mm ESB code 9317609

20N Concrete

24E LV Cable End Pole Position - Plan View

Ducting for LV Mains and LV Service Cable

(4x185 to 25/16 Concentric)

125mm - 90mm bend

100mm

325mm Trench

125mm duct

Pole Foundation concrete

- Cut channel into pole concrete foundation to allow for the vertical section of the duct bend to lie against the pole
- Place duct bend into position
- Backfill and support bend with 20N concrete mix as per elevation view

25 A LV Ducting for Non Domestic Connections

Duct laid to Mains Cable

Stop excavation 1 metre short of existing cables

Temporary and permanent reinstatement to Local Authority standard

Depths as per page 1, panel 1

Mains Cable(s)

125mm Duct + Reducing bend 125/90 ESB Code 9317609

External door

2m

Internal location option

External location option (not >2m from external door, see "National Code of practice for Customer Interface")

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General Note for all Cases:

- Excavation within 1 metre of existing cables must only be carried out by hand and with agreement of the local ESB Networks office. This is to prevent damage to existing cables and consequent safety risk for workers.
- Liaise with ESB Networks to confirm location of all cables. All Excavation work to be in accordance with HSA Code of Practice.

25B LV Ducting for Non Domestic Connections Duct laid to Mini Pillar Location

The new duct must only be put into the vault with an ESB Networks person present

If no vault in front of minipillar, the limit of excavation must be agreed with ESB Networks personnel locally. Temporary and permanent reinstatement to Local Authority Standard.

If the meter box is external then the cable is to follow Route 1
If the meter box is internal then the cable is to follow Route 2

Warning tape @ max depth of 300mm

Depth of duct: 450 for existing footpath
600 for footpath being installed
750 for duct in roadway

22 deg bend

Grade down to 600

Existing Cables

Vault

125mm Duct + Reducing bend 125/90
ESB Code 9317609

External Wall

External door

2m

Internal location option

External location option (not >2m from external door, see "National Code of practice for Customer Interface")

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26 Specification for Standard Non-Scheme Domestic Underground Service to an Outdoor Meter Cabinet (low-voltage service not exceeding 50mV) from an Overhead Network



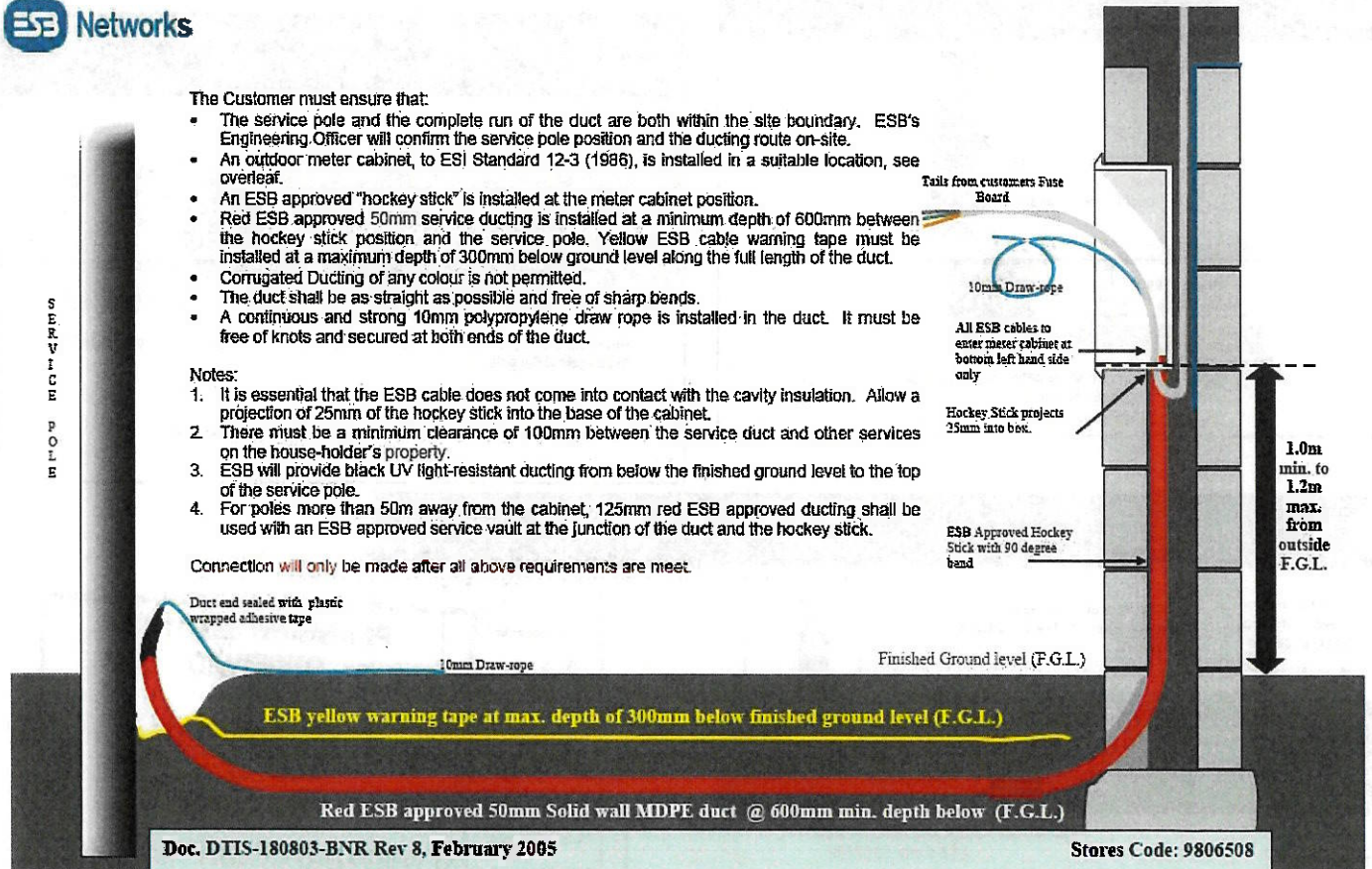
The Customer must ensure that:

- The service pole and the complete run of the duct are both within the site boundary. ESB's Engineering Officer will confirm the service pole position and the ducting route on-site.
- An outdoor meter cabinet, to ESI Standard 12-3 (1986), is installed in a suitable location, see overleaf.
- An ESB approved "hockey stick" is installed at the meter cabinet position.
- Red ESB approved 50mm service ducting is installed at a minimum depth of 600mm between the hockey stick position and the service pole. Yellow ESB cable warning tape must be installed at a maximum depth of 300mm below ground level along the full length of the duct.
- Corrugated Ducting of any colour is not permitted.
- The duct shall be as straight as possible and free of sharp bends.
- A continuous and strong 10mm polypropylene draw rope is installed in the duct. It must be free of knots and secured at both ends of the duct.

Notes:

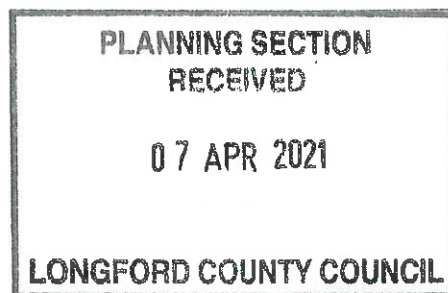
1. It is essential that the ESB cable does not come into contact with the cavity insulation. Allow a projection of 25mm of the hockey stick into the base of the cabinet.
2. There must be a minimum clearance of 100mm between the service duct and other services on the house-holder's property.
3. ESB will provide black UV light-resistant ducting from below the finished ground level to the top of the service pole.
4. For poles more than 50m away from the cabinet, 125mm red ESB approved ducting shall be used with an ESB approved service vault at the junction of the duct and the hockey stick.

Connection will only be made after all above requirements are met.





Appendix 2C



SAFE SYSTEM OF WORK PLAN (SSWP)

WORKING ON ROADS

Plan No.

PART 1

Job Details	Resources Required	Emergency Details
Employer Name: _____	Worker Skills: _____	Contact Names & Tel No.
Responsible Person/Supervisor: _____	_____	1. _____
Number of Workers: _____	_____	2. _____
Specific Location: _____	Plant/Equipment: _____	3. _____
Description of Works: _____	_____	First Aider: _____
_____	_____	Location of First Aid Box: _____
Start Date: _____	Hazardous Materials: _____	
NOTE: A new SSWP must be completed when the task or the environment changes.		WORK PERMITS REQUIRED Hot <input type="checkbox"/> Electricity <input type="checkbox"/> Excavation <input type="checkbox"/> Confined Space <input type="checkbox"/> Other <input type="checkbox"/> Method Statement Yes <input type="checkbox"/> No <input type="checkbox"/>

Before Works Starts the following **MUST** be in place Tick the circle when confirmed

Supervision <input type="checkbox"/>	Safe Pass <input type="checkbox"/>	Plant/Eq. Cert. <input type="checkbox"/>	CSCS <input type="checkbox"/>	Communication/Induction <input type="checkbox"/>	WC & Washing <input type="checkbox"/>	Canteen <input type="checkbox"/>	Drying/Changing <input type="checkbox"/>	Drinking Water <input type="checkbox"/>	First Aid <input type="checkbox"/>	PPE <input type="checkbox"/>
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SELECT HAZARD OR ACTIVITY **SELECT CONTROL** All controls identified below must be in place before work starts
 Tick the box to identify controls required; Tick the circle when control is in place.

PART 2

HAZARD OR ACTIVITY	CONTROL Tick the <input checked="" type="checkbox"/> box to identify controls required; Tick the <input checked="" type="checkbox"/> circle when control is in place.									
<input type="checkbox"/> Excavation	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/> Falls and Falling Objects	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/> Sewers/Culverts/ Mains/Services	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/> Working Close to Water	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/> Substances	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/> Asbestos Cement Water Pipes	PPE									
	Other									

Hazards, activities and controls on this SSWP identified by: _____ Date: _____ Time: _____
 Controls put in place by: _____ Date: _____ Time: _____

I have been made aware of the hazards & controls for this activity. Signed by Team: _____

NOTE: This list of Hazards and Controls is not exhaustive and is in no particular order.
IF IT'S NOT SAFE DON'T DO IT AND INFORM SITE MANAGEMENT